



<b>Job Title:</b>	Sr. CMM Programmer/CMM Programmer
<b>Department:</b>	Programming
<b>Division:</b>	Aerospace
<b>Reporting:</b>	Value Stream Manager
<b>Employment Type:</b>	Regular/Contract

#### **CMM Programmer:**

This CMM Programmer will generate CMM programs offline utilizing software PC-DMIS and should have knowledge for QUINDOS. Also, critical to this role is quality planning and working with the manufacturing team to reduce the cost of quality.

#### **Sample Job Description for a CMM Programmer:**

- Develop measuring and quality process strategies.
- Create and modify offline CMM programs on PC-DMIS software with 2017 and 2018 version for Aerospace industry experience.
- PC-DMIS and QUINDOS Software experience nice to have.
- Preferred experience who has worked on GE, Siemens, Pratt and Whitney parts.
- Execute existing CMM Programs. Support long term projects and walk in requests
- Inspect part features using traditional inspection methods. Document non conformances. Possible travel to support global supply chain.
- Generation of 3D Production Models
- Output and edit output code to run automatically on requested.
- Create setup and supporting documentation to adequately instruct factory personnel on the loading and execution of CMMs.
- Organize and plan work effectively to produce output according to budget and schedule constraints.
- Knowledge on Engineering drawing & GD&T. Ability to use different types of measuring instruments like, Dial indicators, micrometres, callipers, and Gages.
- Specify and design probe assemblies
- Work with shop floor and quality personnel to successfully buy off CMM Programs.
- Knowledge of Manufacturing processes, general production methods and industrial Standards.
- Rejection Root Cause Analysis (RRCA).

#### **Requirements:**

- AS in Machining Technology or related experience
- Minimum 3+ years' experience as an offline CMM programmer
- Proficient in quality planning and measuring methods
- Open to learning new software including PC-DMIS, QUINDOS, Siemens NX.
- Proficient reading and interpreting blueprints.
- Proficient with GD&T both ASME Y14.5 1994 and ASME Y14.5 2009 requirements.
- Excellent communication and teamwork skills
- Must be able to communicate effectively with manufacturing engineering, precision inspection personnel and shop floor employees
- Good computer skills, including Microsoft Word, Excel, and Outlook required

- Power Generation or Aerospace/Automobile background preferred